

Work Order ID 131540

131540

April-14-15 11:20:19 AM

Item ID: D407-797-014 Accept *N900040100* Setup Start *NS1*
 Revision ID: Stop *NS2*
 Item Name: Quick Release Heli-Utility-Basket™ RH 407 Lightweight Lid
 Start Date: 4/14/15 Start Qty: 1.00 *1* Cust Item ID:
 Required Date: 4/14/15 Req'd Qty: 1.00 *1* Customer:
 Reference: REWORK PER ECN15-550

Approvals: Process Plan: W Date: _____ Tooling: _____ Date: _____ Run Start *NR1*
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
IIN-D407-797-1	B								
100	Document Control	0.00							
100	DOCUMENT CONTROL								FEB 09 2016
DC	Memo	0.00							
Doc.Control -USB or Paperwork	Photocopy bluefile & type labels per PPPD407-797-014 CHG006								
110	Pick Kit	0.00							
110									
Packaging	Memo	0.00							
Packaging	PULL FROM STOCK: 1 X D407-797-014 B75291								

MCS FEB 10 2016

DAS
43
9-89

FEB 09 2016

Work Order ID 131540

April-14-15 11:20:19 AM

131540

Page 2

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 Start Date: 4/14/15 Start Qty: 1.00 ***1*** Cust Item ID:
 Required Date: 4/14/15 Req'd Qty: 1.00 ***1*** Customer:
 Reference: REWORK PER ECN15-550

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
112		0.00							
112									
Large Fab	Memo	0.00							
Large Fab	REMOVE DECAL TRANSFER DRILL FROM PLACARD INTO BASKET AS PER DWG ON SHEET 2								
	RIVET PLACARD AS PER DWG ON SHEET 2								
115	QC5- Inspect part completeness to step on W/O	0.00							
115									
QC	Memo	0.00							
Quality Control	***Inspect label on lid***								
120	QC4- 100% Inspect kits for completeness	0.00							
120									
QC	Memo	0.00							
Quality Control	ENSURE ORIGINAL KIT IS IN BOX								

DAS
43
9-89
FEB 09 2016

SMB
16/2/11

SMB
16/2/11

Work Order ID 131540

131540

Page 3

April-14-15 11:20:19 AM

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 Reference: REWORK PER ECN15-550

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	Pick Kit	0.00							
130									
Packaging	Memo	0.00							
Packaging	REPACKAGE USING NEW B/N NEW LABELS REQUIRED AT CHG 006 Identify and pack for shipping as per PPP D407-797-014 Location: <u>FG BK004</u> PPP rev: _____								
140	QC21- Final Inspection - Work Order Release	0.00							
140									
QC	Memo	0.00							
Quality Control									

1
Shr
10/2/11

MC5 FEB 16 2016

MC5 FEB 11 2016

Picklist Print

April-14-15 11:20:18 AM

Page 1

Work Order ID: 131540

131540

Parent Item: D407-797-014

D407-797-014

Parent Item Name: Quick Release Heli-Utility-Basket™ RH 407 Lightweight Lid

Start Date: 4/14/15

Required Date: 4/14/15

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:A 10.11.29 new issue DD verf:JLM IPP Rev:B
11.02.10 as per IIN rev.A DD verf:JLM IPP Rev:C 11.09.12
@ chg 002 DD verf:EC IPP REV:D 12.03.06 AS PER
ECN12-535 DD VERF:EC IPP REV:E 12.07.24 AS PER ECN12-611
DD VERF:EC IPP Rev:F 13.07.08 as per CHG005 (ECN13-582) DD
verf:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D407-797-014		Manufactured	No				Each	0.0000	1				
D407-797-014													
Quick Release Heli-Utility-Basket™ RH 407 Lightweight Lid													
D4307-265		Manufactured	No				Each	12.0000	1				
D4307-265													
Placard, Max Load													

****B75291 → 1**

DAS
43
9-89
FEB 09 2016

****B131264 → 1**

DAS
43
9-89
FEB 09 2016

Location	Loc Qty	Loc Code
ST098	12	
131264	12	

→ INSTALL ONTO LID
AFTER PAINT USING →

97447 AOLD RIVER, 4x

BATCH: M1313U

QSI 042.
1/16.02.09

DAS
43
9-89
FEB 09 2016

DESIGN # PENDING		CHG004	
PIN	D407-797-014	CHG	SH11-1
DESC	Heli Utility Basket, RH	CHG	SR02996NY
LOT	B75291	CHG	
MODEL	Bell 206L/L1/L3L/4/407	CHG	
TC APPROVAL #1038		MADE IN CANADA	
		027294	

